



## Machining Coolants

- WS5010** Is an outstanding water based synthetic rust inhibitor for indoor storage. This product is also an excellent choice for the last stage in a multi-stage process cleaning system.
- WS6500** Is an extreme pressure fortified soluble oil. Wallover's original bio-resistant coolants an economical choice for multi-metal machining.
- WS6600** High performance chlorine-free bio-stable micro emulsion coolant. Excellent on Aluminum.
- WS6900** Is our top of the line chlorinated, bio-stable micro emulsion coolant for machining ferrous and non-ferrous metals.
- WS7350** Is our most popular semi-synthetic coolant. It combines excellent rust inhibition with extreme pressure machining performance.
- WS8000** Is a full synthetic grinding coolant. It provides excellent rust protection at low concentrations.
- WS8025** An economical synthetic for machining ferrous metals and is chlorine free.
- WS8035** Combines low foam, bio-resistance, excellent rust inhibition and high performance in a full synthetic coolant.
- WS8065** Is a heavy duty synthetic coolant formulated specifically for stainless steel and other hard to machine metals.
- WS8606** Our newest chlorine-free coolant technology for machining ferrous and non-ferrous metals. Unique additive package will not stain aluminum and has proven excellent for machining all alloys of aluminum. Low foaming makes it ideal for high pressure CNC machines.
- WS8610** Highest performance product for heavy-duty applications of ferrous and nonferrous metals. Low foaming and will not stain aluminum.



## Machining Coolant Selection Chart

	Soluble	Micro Emulsion	Semi Synthetic	Synthetic	Metals*	Medium Duty	Heavy Duty	Extra Heavy Duty	High Pressure	Bio Stability	Tramp Oil Rejection	Chlorine	Comments
WS5010				X	Ferrous	N.A.			E	E	E	No	Outstanding RP
WS6500	X				All		X		G	G	G	Yes	Economical Heavy Duty
WS6600		X			All			X	G	E	G	No	Excellent on Aluminum
WS6900		X			All			X	G	E	G	Yes	Heavy Duty Machining
WS7350			X		All		X		G	G	G	Yes	Great General Purpose Semi Synthetic
WS8000				X	Ferrous	X			E	E	E	No	Designed for Grinding
WS8025				X	Ferrous	X			E	E	E	No	Economical Synthetic
WS8035				X	Ferrous		X		E	E	E	No	Great General Purpose Synthetic
WS8065				X	Ferrous			X	E	E	E	No	Heavy Duty Synthetic
WS8606		X			All			X	E	E	E	No	Excellent on Aluminum
WS8610		X			All			X	E	E	E	No	Heavy Duty Micro Emulsion

A=Acceptable G=Good E=Excellent

\*"All" includes ferrous, aluminum and brass.

\*None are suitable for machining magnesium.

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